

# SUSPENSION

**02**  
SECTION

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## 02-10 GENERAL PROCEDURES

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### PRECAUTION (SUSPENSION)

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#### Wheels and Tires Removal/installation

1. The removal and installation procedures for the wheels and tires are not mentioned in this section. When a wheel is removed, retighten it to **89—117 N·m {9—12 kgf·m, 66—86 ft·lbf}**.

#### Suspension Links Removal/installation

1. Tighten any part of the suspension that uses rubber bushings only after the vehicle has been lowered and unloaded.

#### Note

- Unloaded ... Fuel tank is full. Engine coolant and engine oil are at specified levels. Spare tire, jack and tools are in designated positions.

#### Power Steering Components Removal/installation

1. If any power steering fluid line has been disconnected anytime during the procedure, add ATF M-III or equivalent (e.g. Dexron® III), bleed the fluid line, and inspect for leakage after the procedure has been completed.

# 02-11 WHEEL ALIGNMENT

**WHEEL ALIGNMENT**

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**WHEEL ALIGNMENT PRE-INSPECTION**

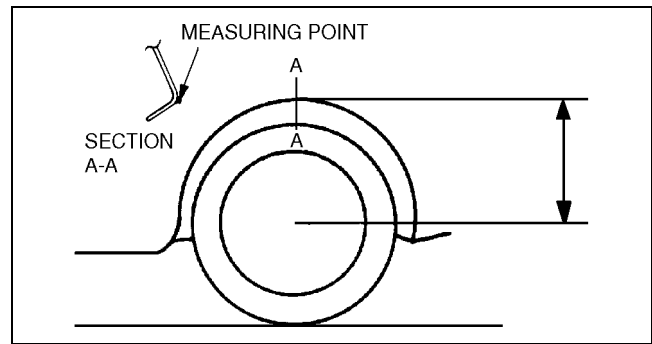
A3U021101013W01

1. Inspect the tire inflation, and adjust to the recommended pressure as necessary.
2. Inspect the front wheel for bearing play and correct it if necessary. (See 03-11-1 Wheel Bearing Play Inspection.)
3. Inspect the wheel and tire runouts. (See 02-50-1 SUSPENSION TECHNICAL DATA.)
4. Inspect the ball joints and steering linkage for excessive looseness.
5. Shake the vehicle to inspect the operation of the shock absorbers.

**Note**

- The vehicle must be on level ground and unloaded.
- Unloaded ... Fuel tank is full. Engine coolant and engine oil are at specified levels. Spare tire, jack and tools are in designated positions.

6. Measure the height from the center of the wheel to the fender brim. The difference between the left and right measurement must not exceed **10 mm {0.39 in}**.



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**FRONT WHEEL ALIGNMENT**

**Specification (Unloaded)\*1**

A3U021101015W01

Item		Fuel gauge indication				
		Empty	1/4	1/2	3/4	Full
Total toe-in	(mm {in})	2±4 {0.08±0.16}				
	(degree)	0°12'±24'				
Maximum steering angle	Inner	37°±3°				
	Outer	33°±3°				
Caster angle*2		1°46'±1°	1°49'±1°	1°51'±1°	1°53'±1°	1°56'±1°
Camber angle*2		-0°48'±1°			-0°49'±1°	
Kingpin angle (reference value)		12°34'		12°35'		12°36'

\*1 : Engine coolant and engine oil are at specified levels. Spare tire, jack and tools are in designated positions.  
 \*2 : Difference between left and right must not exceed **1°30'**.

**Maximum Steering Angle Adjustment**

1. Loosen the tie-rod end locknuts.
2. Remove the steering gear boot clamp.

## WHEEL ALIGNMENT

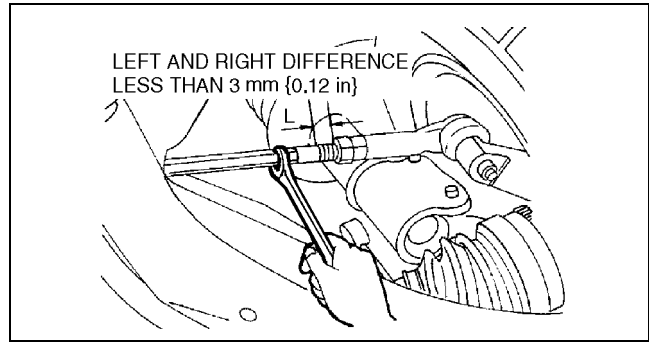
- Turn the left and right tie rods to equalize the length L.

**Maximum left/right difference**  
**3 mm {0.12 in}**

**Note**

- Turn the tie rods equally.

- Turn the tie rod to provide the correct maximum steering angle.
- Tighten the tie-rod end locknuts.



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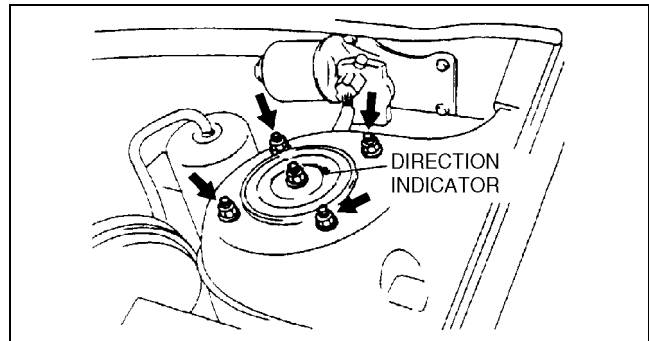
**Tightening torque**  
**68.7—98.0 N·m {7.0—10.0 kgf·m, 50.7—72.3 ft·lbf}**

- Verify that the boot is not twisted, and install the boot clamp.
- Adjust the toe-in after adjusting the steering angle.

### Camber and Caster Adjustment

- Jack up the front of the vehicle and support it on safety stands.
- Remove the mounting block nuts.
- Push the mounting block downward, and turn it to the desired position.

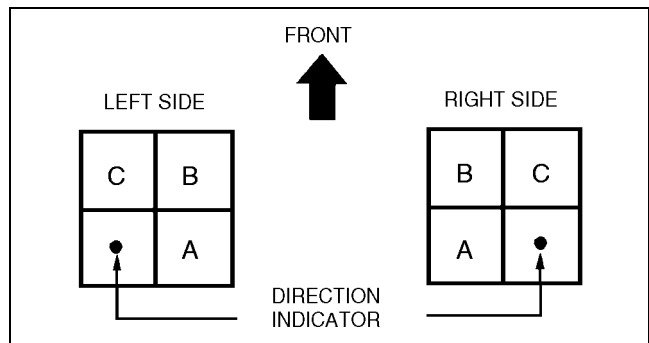
Direction indicator position	Adjustment valve from original position	
	Camber angle	Caster angle
A	+30'	0°
B	+30'	+30'
C	0°	+30'



Z3U0211W003

- Install and tighten the mounting nuts to the specified torque.

**Tightening torque**  
**47—62 N·m {4.7—6.4 kgf·m, 34—46 ft·lbf}**



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### Total Toe-in Adjustment

- Center the steering wheel and confirm that the vehicle wheels/tires are pointing straight.
- Remove the steering gear boot clamp.
- Loosen the left and right tie rod locknuts and turn the tie rods equally. Both tie rods are right threaded, so turning the right tie rod toward the front of the vehicle and the left toward the rear increases toe-in.

**Note**

- Turning both tie rods one complete turn changes toe-in by **about 6 mm {0.24 in} (0°36')**.

- Tighten the tie rod locknuts to the specified torque.

**Tightening torque**  
**68.7—98.0 N·m {7.0—10.0 kgf·m, 50.7—72.3 ft·lbf}**

- Verify that the boot is not twisted, and install the boot clamp.

# WHEEL ALIGNMENT

## REAR WHEEL ALIGNMENT

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### Specification (Unloaded)\*1

Fuel gauge indication		Empty	1/4	1/2	3/4	Full
Total toe-in	(mm {in})	2±4 {0.08±0.16}				
	(degree)	0°12'±24'				
Camber angle*2 (reference value)	14, 15 inch wheel	-0°23'±1°	-0°25'±1°	-0°27'±1°	-0°29'±1°	-0°31'±1°
	16 inch wheel	-0°27'±1°	-0°29'±1°	-0°31'±1°	-0°32'±1°	-0°34'±1°
Thrust angle (reference value)		0°±48'				

\*1 : Engine coolant and engine oil are at specified levels. Spare tire, jack and tools are in designated positions.  
Adjust to the median when carrying out wheel alignment.

\*2 : Difference between left and right must not exceed 1°30'.

### Total Toe-in Adjustment

- Loosen the cam nut on the lateral link.
- Turn the adjusting cam bolt as indicated to adjust the toe-in.

	Left wheel	Right wheel
Toe-in direction	Counterclockwise	Clockwise
Toe-out direction	Clockwise	Counterclockwise

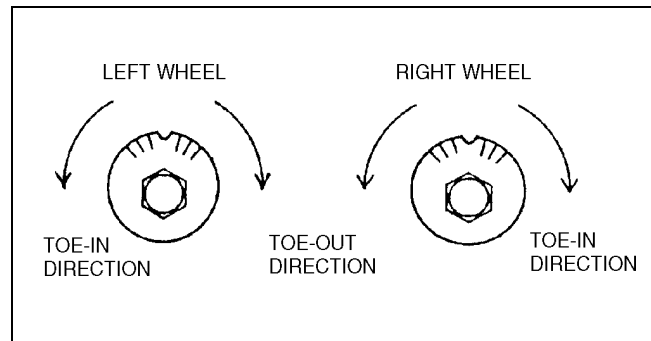
#### Note

- Turning the adjusting cam bolt one complete turn changes the toe-in **about 3.0 mm {0.12 in} (0°18')**.

- Tighten the cam nut.

#### Tightening torque

**50—69 N·m {5.1—7.1 kgf·m, 37—50 ft·lbf}**



Z3U0211W005

# 02-13 FRONT SUSPENSION

## FRONT SUSPENSION LOCATION

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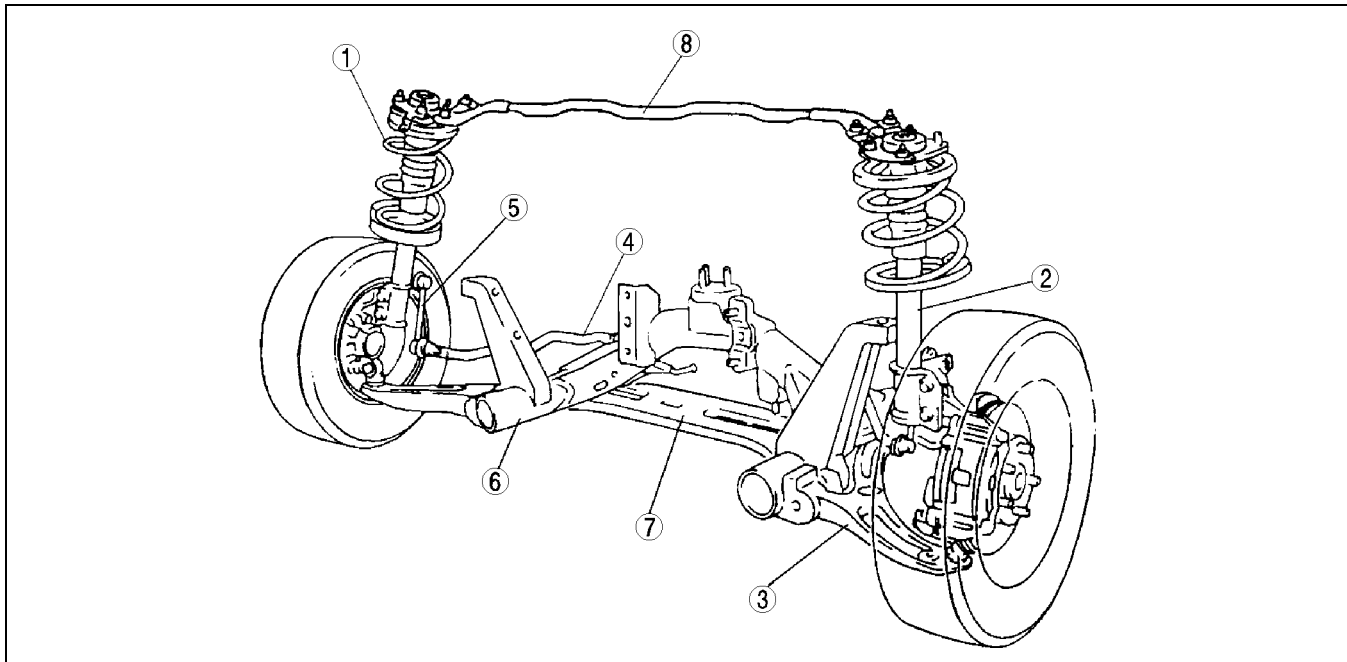
**TRANSVERSE MEMBER (ZM (ATX), FS) REMOVAL/INSTALLATION**..... 02-13-9

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## FRONT SUSPENSION LOCATION INDEX

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A3U0213W001

1	Front shock absorber and coil spring (See 02-13-2 FRONT SHOCK ABSORBER AND COIL SPRING REMOVAL/INSTALLATION)
2	Front shock absorber (See 02-13-4 FRONT SHOCK ABSORBER INSPECTION) (See 02-13-4 FRONT SHOCK ABSORBER DISPOSAL)
3	Front lower arm (See 02-13-5 FRONT LOWER ARM REMOVAL/INSTALLATION) (See 02-13-7 FRONT LOWER ARM INSPECTION)

4	Front stabilizer (See 02-13-7 FRONT STABILIZER REMOVAL/INSTALLATION)
5	Stabilizer control link (See 02-13-8 STABILIZER CONTROL LINK (FRONT) INSPECTION)
6	Front crossmember (See 02-13-8 FRONT CROSSMEMBER REMOVAL/INSTALLATION)
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8	Front strut bar (5HB only) (See 02-13-10 FRONT STRUT BAR REMOVAL/INSTALLATION)

# FRONT SUSPENSION

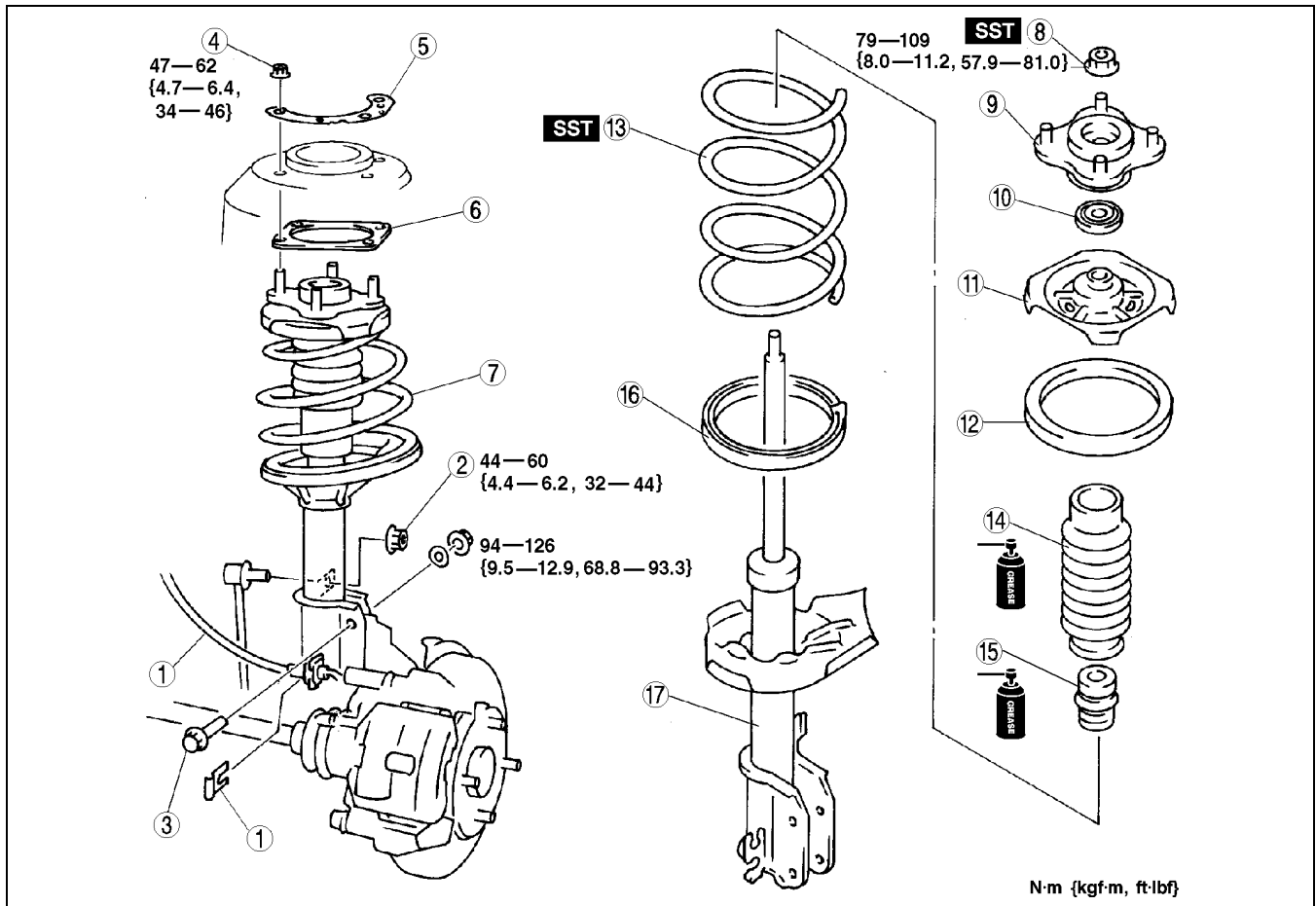
## FRONT SHOCK ABSORBER AND COIL SPRING REMOVAL/INSTALLATION

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### Caution

- Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-sensor (axle side) and set it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.

- Remove in the order indicated in the table.
- Install in the reverse order of removal.
- Inspect the front wheel alignment.
  - If not as specified, adjust the front wheel alignment. (See 02-11-1 FRONT WHEEL ALIGNMENT.)



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1	Clip and brake hose
2	Nut (Stabilizer control link)
3	Shock absorber bolt
4	Nut
5	Stiffener
6	Sheet
7	Front shock absorber and spring (See 02-13-4 Front Shock Absorber and Spring Installation Note)
8	Piston rod nut (See 02-13-3 Piston Rod Nut Removal Note)

9	Mounting rubber
10	Bearing
11	Upper spring seat
12	Upper spring seat rubber
13	Coil spring (See 02-13-3 Coil Spring Installation Note)
14	Dust Boot
15	Bound stopper
16	Lower spring seat rubber
17	Shock absorber

## FRONT SUSPENSION

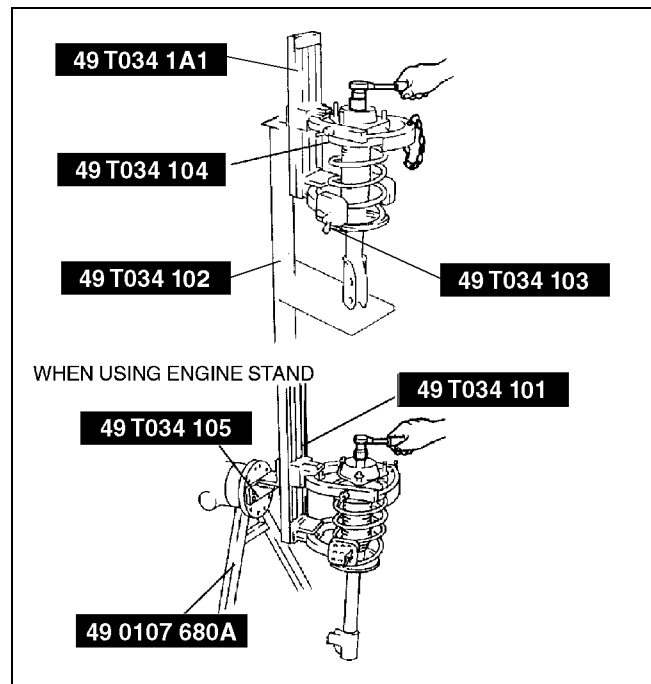
### Piston Rod Nut Removal Note

1. Protect the coil spring using a piece of cloth, then set the **SSTs**.

#### Warning

- Removing the piston rod nut is dangerous. The shock absorber and spring could fly off under tremendous pressure and cause serious injury or death. Secure the shock absorber in the **SSTs** before removing the coil spring nut.

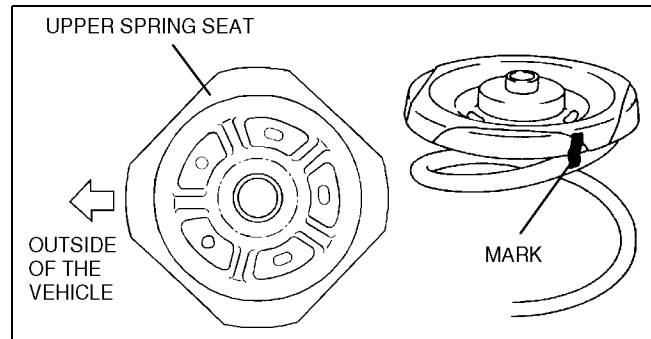
2. Compress the coil spring using the **SSTs**, and remove the piston rod nut.



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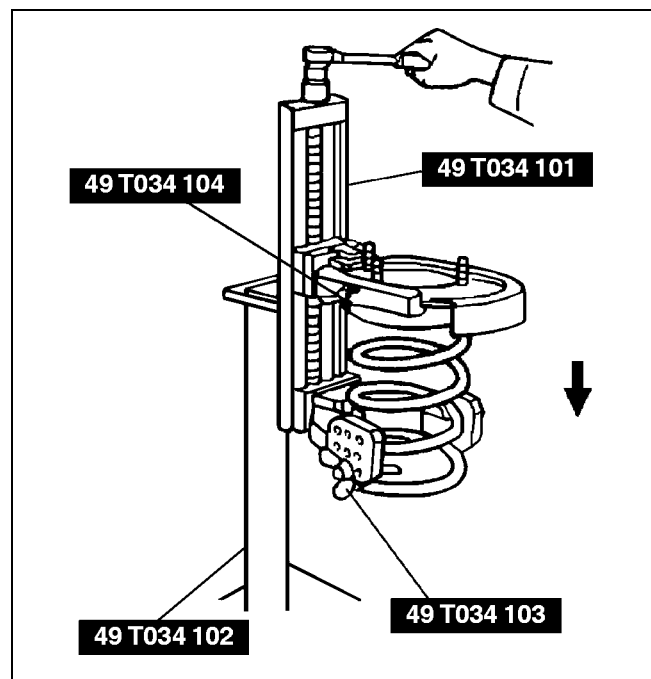
### Coil Spring Installation Note

1. Temporarily install the coil spring, upper spring seat rubber and upper spring seat on the shock absorber so that the lower end of the coil spring is seated on the step of the lower spring seat.
2. Mark the coil spring, upper spring seat rubber and upper spring seat for proper installation as shown in the figure.
3. Align the marks of the coil spring, upper spring seat rubber and upper spring seat. Protect the coil spring and upper seat spring using a piece of cloth, then set the **SSTs**.



Z3U0213W004

4. Compress the coil spring using the **SSTs**.
5. Install the lower spring seat rubber on the lower spring seat.
6. Install the shock absorber so that the lower end of the coil spring is seated on the step of the lower spring seat.
7. Make sure that the marks on the shock absorber and upper spring seat are aligned.
8. Install the bearing, mounting rubber, and piston rod nut as shown in the figure, then remove the **SSTs**.



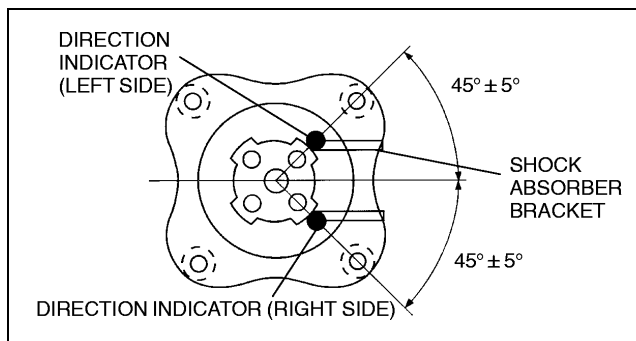
Z3U0213W005

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## FRONT SUSPENSION

### Piston rod nut tightening torque

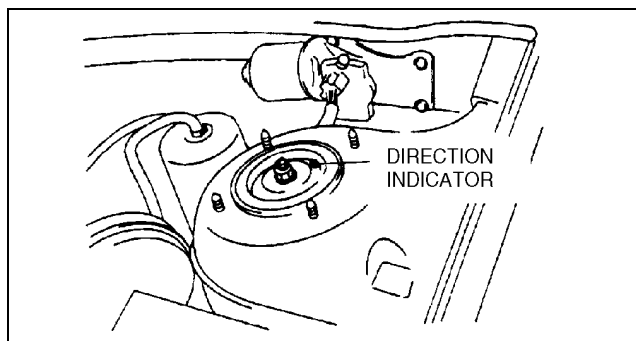
79—109 N·m {8.0—11.2 kgf·m, 57.9—81.0 ft·lbf}



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### Front Shock Absorber and Spring Installation Note

1. Face the mounting block direction indicator toward the rear outboard position, and install the shock absorber.



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### FRONT SHOCK ABSORBER INSPECTION

A3U021334700W01

1. Remove the front shock absorber from the vehicle.
2. Inspect for damage and oil leakage.
3. Inspect the rubber bushing for deterioration and wear.
4. Compress and extend the shock piston at least **3 times**. Verify that the operational force does not change and that there is no unusual noise.
  - (1) Compress the shock absorber piston and release it.
  - (2) Verify that the piston extends fully at a normal speed.
    - If not as specified, replace the shock absorber.

### FRONT SHOCK ABSORBER DISPOSAL

A3U021334700W02

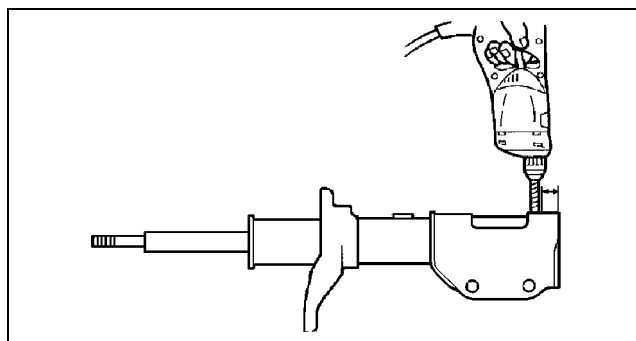
#### Warning

- Whenever drilling into a shock absorber, wear protective eye wear. The gas in the shock absorber is pressurized, and could spray metal chips into the eyes and face when drilling.

1. Clamp a shock absorber flat or with the piston downwards.
2. Drill a **2—3 mm {0.08—0.11 in}** hole at a point **20—30 mm {0.8—1.1 in}** from the bottom of the tube, so that the gas can escape.
3. Turn the hole downwards.
4. The oil can be collected by moving the piston rod several times up and down and cutting the tube at the end.
5. Dispose of waste oil according to the waste disposal law.

#### Note

- Shock absorber gas is nitrogen gas.
- Shock absorber oil is mineral oil.



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# FRONT SUSPENSION

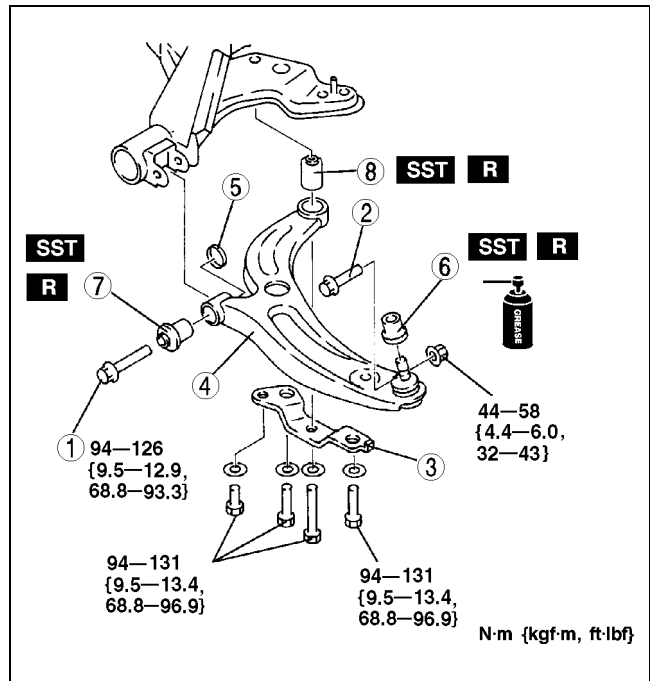
## FRONT LOWER ARM REMOVAL/INSTALLATION

A3U021334300W01

1. Remove in the order indicated in the table.

1	Bolt
2	Bolt (Lower arm ball joint)
3	Bracket
4	Lower arm component
5	Stopper
6	Dust boot (See 02-13-5 Dust Boot Removal Note) (See 02-13-7 Dust Boot Installation Note)
7	Lower arm bushing (front) (See 02-13-5 Lower Arm Bushing (Front) Removal Note) (See 02-13-6 Lower Arm Bushing (Front) Installation Note)
8	Lower arm bushing (rear) (See 02-13-6 Lower Arm Bushing (Rear) Removal Note) (See 02-13-6 Lower Arm Bushing (Rear) Installation Note)

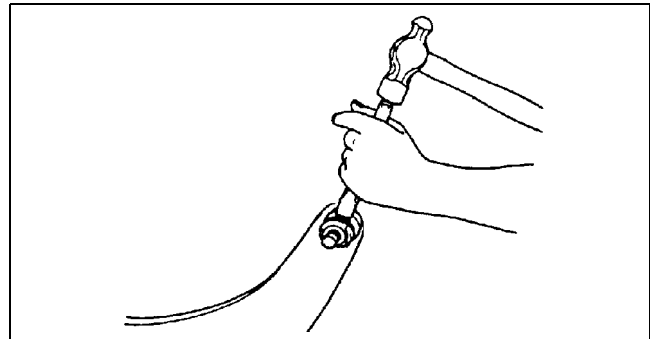
2. Install in the reverse order of removal.



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### Dust Boot Removal Note

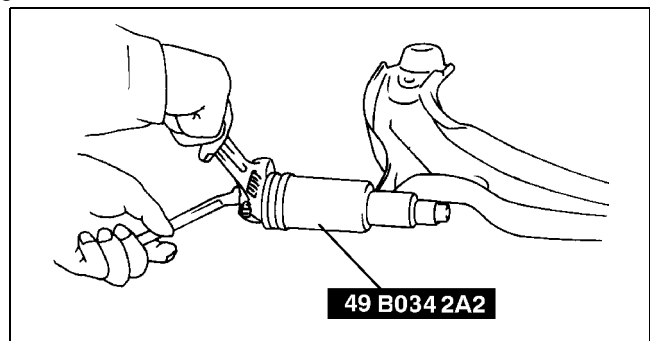
1. Remove the dust boot using a chisel, being careful not to damage the ball joint and the arm.



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### Lower Arm Bushing (Front) Removal Note

1. Cut away the projecting rubber of the lower arm bushing.
2. Set the **SST** onto the lower arm, and remove the bushing.



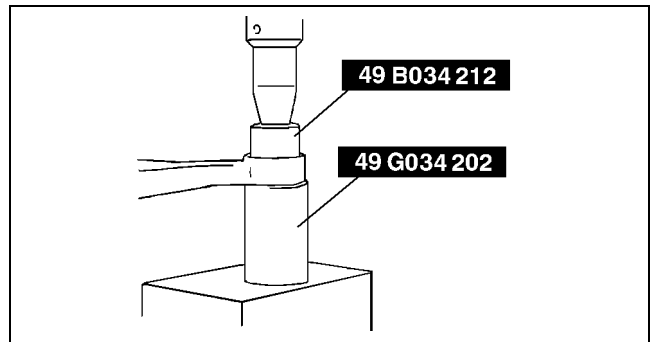
A3U0213W003

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## FRONT SUSPENSION

### Lower Arm Bushing (Rear) Removal Note

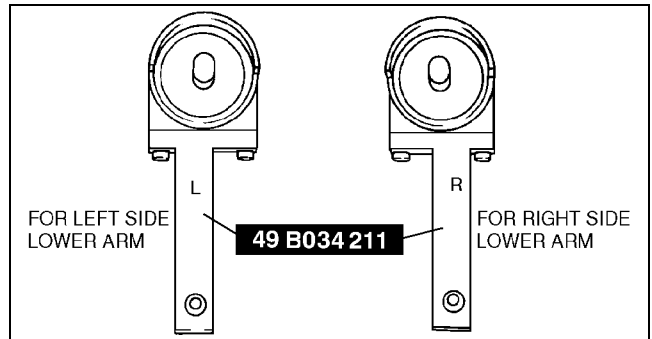
1. Remove the lower arm bushing using the **SSTs** and a press.



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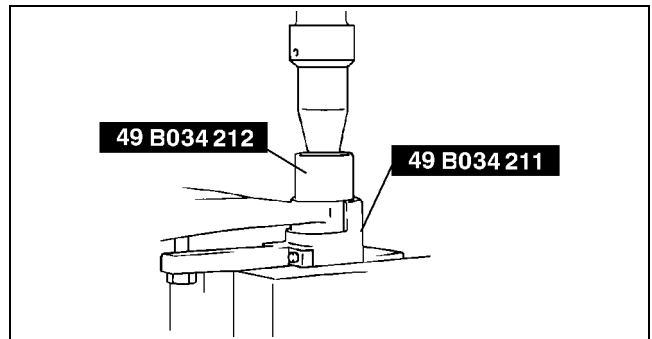
### Lower Arm Bushing (Rear) Installation Note

1. Align the mark of the lower arm and the small projection of the lower arm bushing (rear) as shown in the figure.
2. Set the lower arm onto the **SST** (49 B034 211).



A3U0213W005

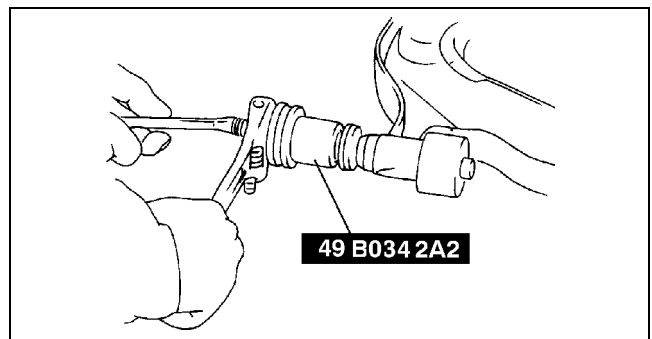
3. Press the new lower arm bushing using the **SST** (49 B034 212).



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### Lower Arm Bushing (Front) Installation Note

1. Install the new bushing, and pull it into the lower arm using the **SST**.

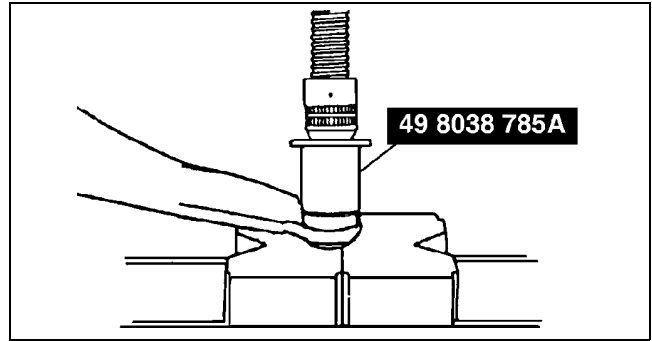


A3U0213W007

# FRONT SUSPENSION

## Dust Boot Installation Note

1. Wipe the grease off the ball stud.
2. Fill the inside of the new dust boot with grease.
3. Press the boot onto the ball joint using the **SST**.
4. Wipe away the excess grease.



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## FRONT LOWER ARM INSPECTION

1. Remove the lower arm from the vehicle.
2. Inspect for damage, cracks, and bending.
3. Inspect the ball joint rotation torque.
  - (1) Rotate the ball joint **5 times**.
  - (2) Connect the **SST** to the ball stud, and measure the rotation torque using a pull scale.
    - Replace it if not within the specification.

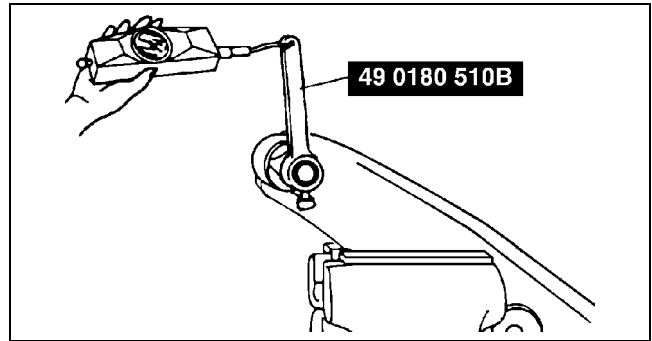
### Ball joint preload

1.0—4.9 N·m {10—50 kgf·cm, 9—43 in·lbf}

### Pull scale reading

14—44 N {1.4—4.5 kgf, 3—10 lbf}

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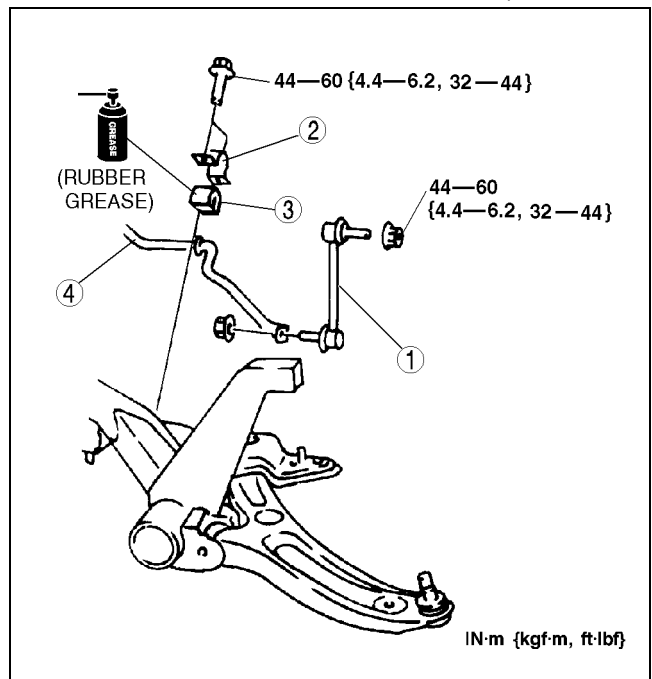
## FRONT STABILIZER REMOVAL/INSTALLATION

1. Remove the crossmember. (See 02-13-8 FRONT CROSSMEMBER REMOVAL/INSTALLATION.)
2. Remove in the order indicated in the table.

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1	Stabilizer control link
2	Stabilizer bracket (See 02-13-8 Stabilizer Bracket Installation Note)
3	Stabilizer bushing
4	Front stabilizer

3. Install in the reverse order of removal.
4. Inspect the front wheel alignment and adjust it if necessary.

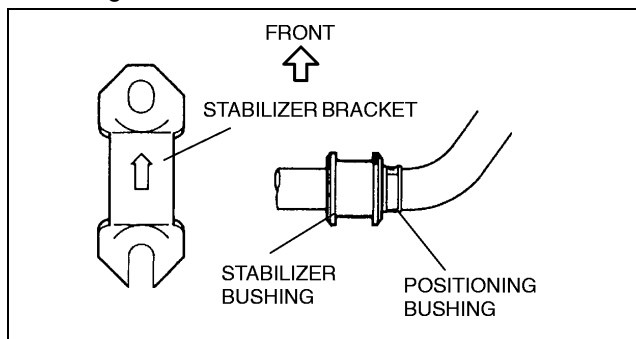


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## FRONT SUSPENSION

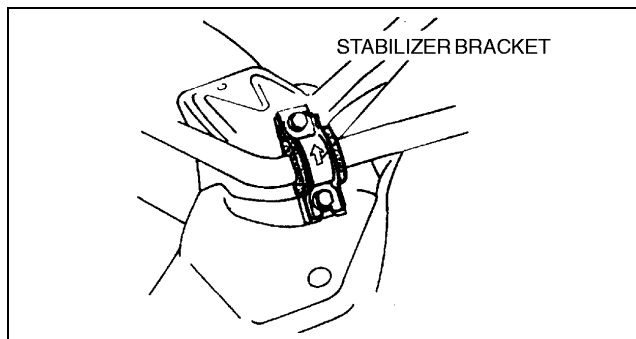
### Stabilizer Bracket Installation Note

1. Apply rubber grease to the inside surface of the stabilizer bushing.
2. Align the bushing with the inside of positioning plate on the stabilizer bar.



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3. Install the stabilizer bracket.



X3U213WAJ

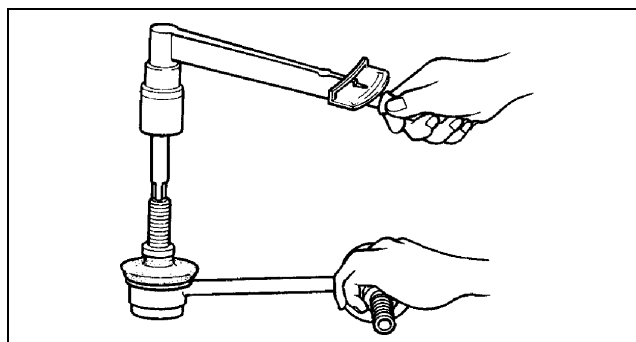
### STABILIZER CONTROL LINK (FRONT) INSPECTION

A3U021334150W01

1. Remove the stabilizer control link from the vehicle.
2. Inspect for bending and damage.
3. Measure the ball joint starting torque.
  - (1) Rock the ball joint stud side to side **10 times**.
  - (2) Rotate the ball joint stud **10 times**.
  - (3) Measure the starting torque using a suitable Allen socket and a torque wrench.

#### Starting torque

0.2—2.5 N·m {1.4—26.0 kgf·cm, 1.3—22.0 in·lbf}



X3U213WAK

### FRONT CROSSMEMBER REMOVAL/INSTALLATION

A3U021334800W01

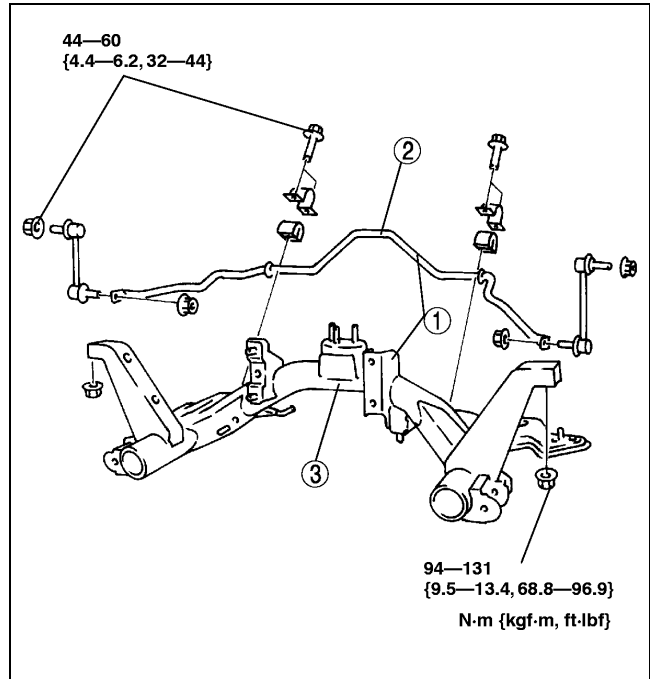
1. For the MTX models, remove the change control rod and extension bar. (See 05-15A-4 MANUAL TRANSAXLE (MTX) REMOVAL/INSTALLATION [F25M-R].)
2. Remove the front exhaust pipe. (See 01-15-1 EXHAUST SYSTEM REMOVAL/INSTALLATION.) (See 01-15-1 EXHAUST SYSTEM REMOVAL/INSTALLATION.)
3. Remove the transverse member. (See 02-13-9 TRANSVERSE MEMBER (ZM (ATX), FS) REMOVAL/INSTALLATION)
4. Remove the steering gear and linkage. (See 06-12-9 STEERING GEAR AND LINKAGE REMOVAL/INSTALLATION.)
5. Remove the front lower arm. (See 02-13-5 FRONT LOWER ARM REMOVAL/INSTALLATION.)

# FRONT SUSPENSION

6. Remove in the order indicated in the table.

1	Crossmember component (See 02-13-9 Crossmember Component Removal Note)
2	Front stabilizer (See 02-13-7 FRONT STABILIZER REMOVAL/INSTALLATION)
3	Front crossmember

7. Install in the reverse order of removal.
8. Inspect the front wheel alignment as necessary.

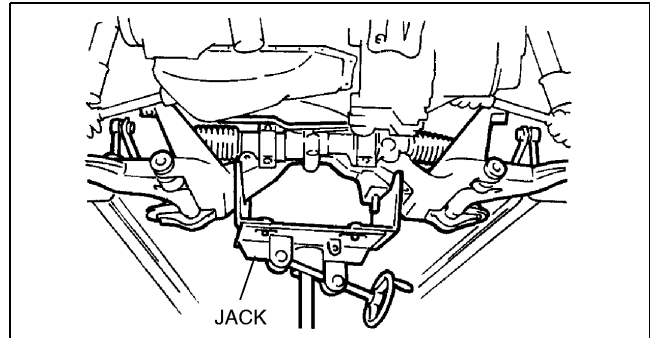


X3U213WAL

02-13

## Crossmember Component Removal Note

1. Support the crossmember using a jack and remove the bolts and nuts.
2. Remove the crossmember component.

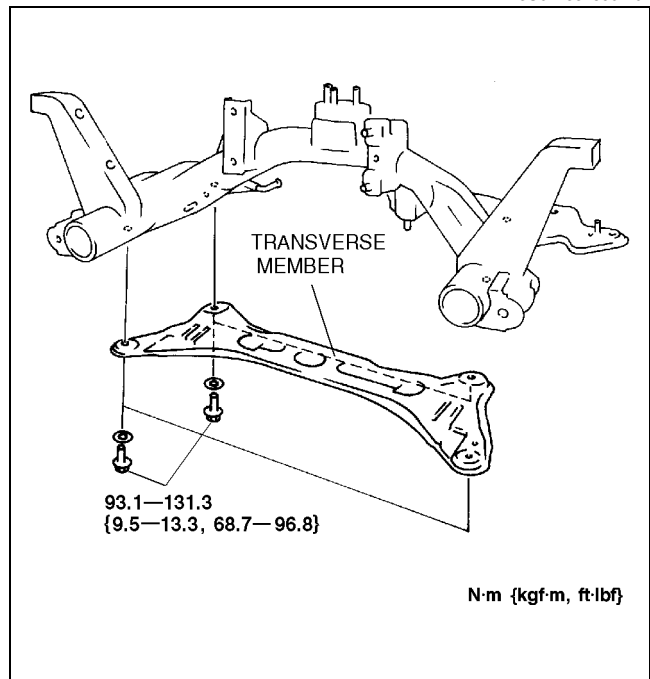


X3U213WAM

## TRANSVERSE MEMBER (ZM (ATX), FS) REMOVAL/INSTALLATION

A3U021334890W01

1. Remove the transverse member.
2. Install the transverse member.



Y3E7414W001

# FRONT SUSPENSION

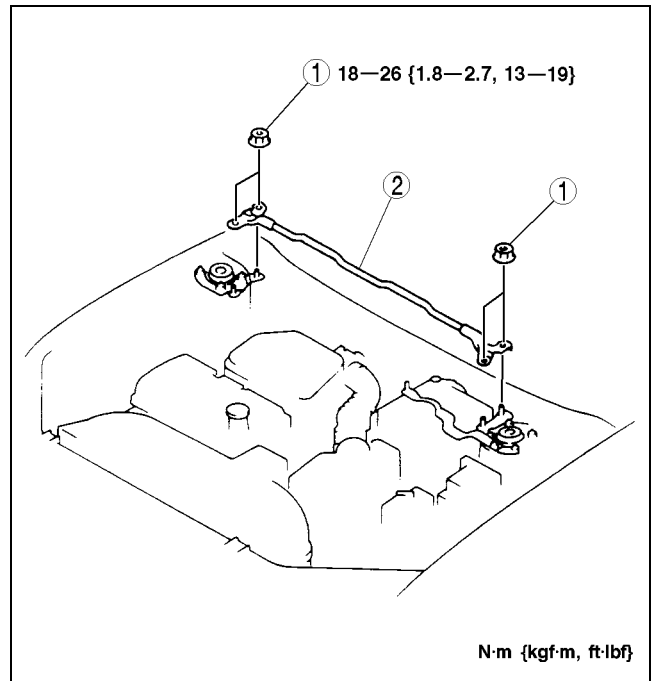
## FRONT STRUT BAR REMOVAL/INSTALLATION

A3U021301015W02

1. Remove in the order indicated in the table.

1	Nut
2	Front strut bar

2. Install in the reverse order of removal.



Y3A7414W002

# 02-14 REAR SUSPENSION

**REAR SUSPENSION**

**LOCATION INDEX** ..... 02-14-1

**REAR SHOCK ABSORBER AND SPRING REMOVAL/INSTALLATION**.. 02-14-2

    Coil Spring Installation Note..... 02-14-3

**REAR SHOCK ABSORBER INSPECTION**..... 02-14-3

**REAR SHOCK ABSORBER DISPOSAL**..... 02-14-3

**REAR STABILIZER REMOVAL/INSTALLATION** ..... 02-14-4

    Stabilizer Bushing and Bracket Installation Note .....02-14-4

**STABILIZER CONTROL LINK (REAR) INSPECTION** .....02-14-4

**LATERAL LINK AND TRAILING LINK REMOVAL/INSTALLATION**.....02-14-5

    Nut, Cam Plate and Adjusting Cam Bolt Removal Note .....02-14-5

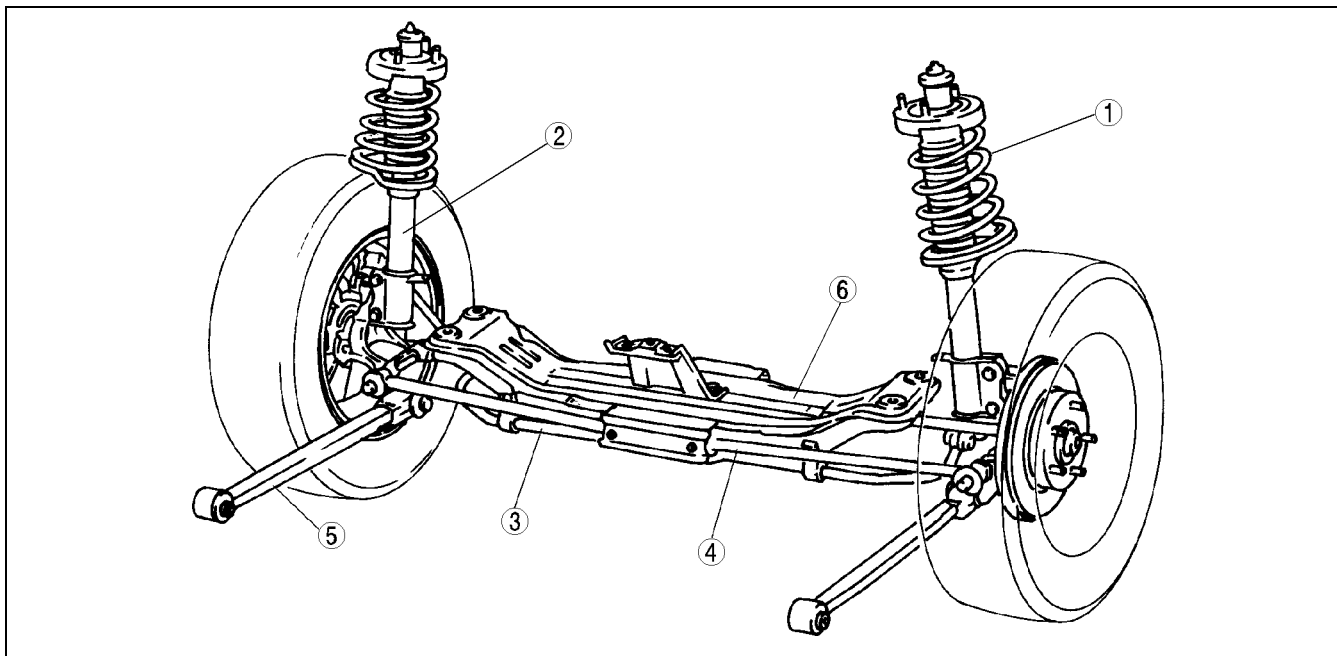
    Front Lateral Link Removal Note .....02-14-6

    Nut, Cam Plate, and Adjusting Cam Bolt Installation Note.....02-14-6

02-14

**REAR SUSPENSION LOCATION INDEX**

A3U021401016W01



Z3U0214W001

1	Rear shock absorber and coil spring (See 02-14-2 REAR SHOCK ABSORBER AND SPRING REMOVAL/INSTALLATION)
2	Rear shock absorber (See 02-14-3 REAR SHOCK ABSORBER INSPECTION) (See 02-14-3 REAR SHOCK ABSORBER DISPOSAL)
3	Rear stabilizer and stabilizer control link (See 02-14-4 REAR STABILIZER REMOVAL/INSTALLATION) (See 02-14-4 STABILIZER CONTROL LINK (REAR) INSPECTION)

4	Lateral link (See 02-14-5 LATERAL LINK AND TRAILING LINK REMOVAL/INSTALLATION)
5	Trailing link (See 02-14-5 LATERAL LINK AND TRAILING LINK REMOVAL/INSTALLATION)
6	Rear crossmember (See 02-14-6 REAR CROSSMEMBER REMOVAL/INSTALLATION)

# REAR SUSPENSION

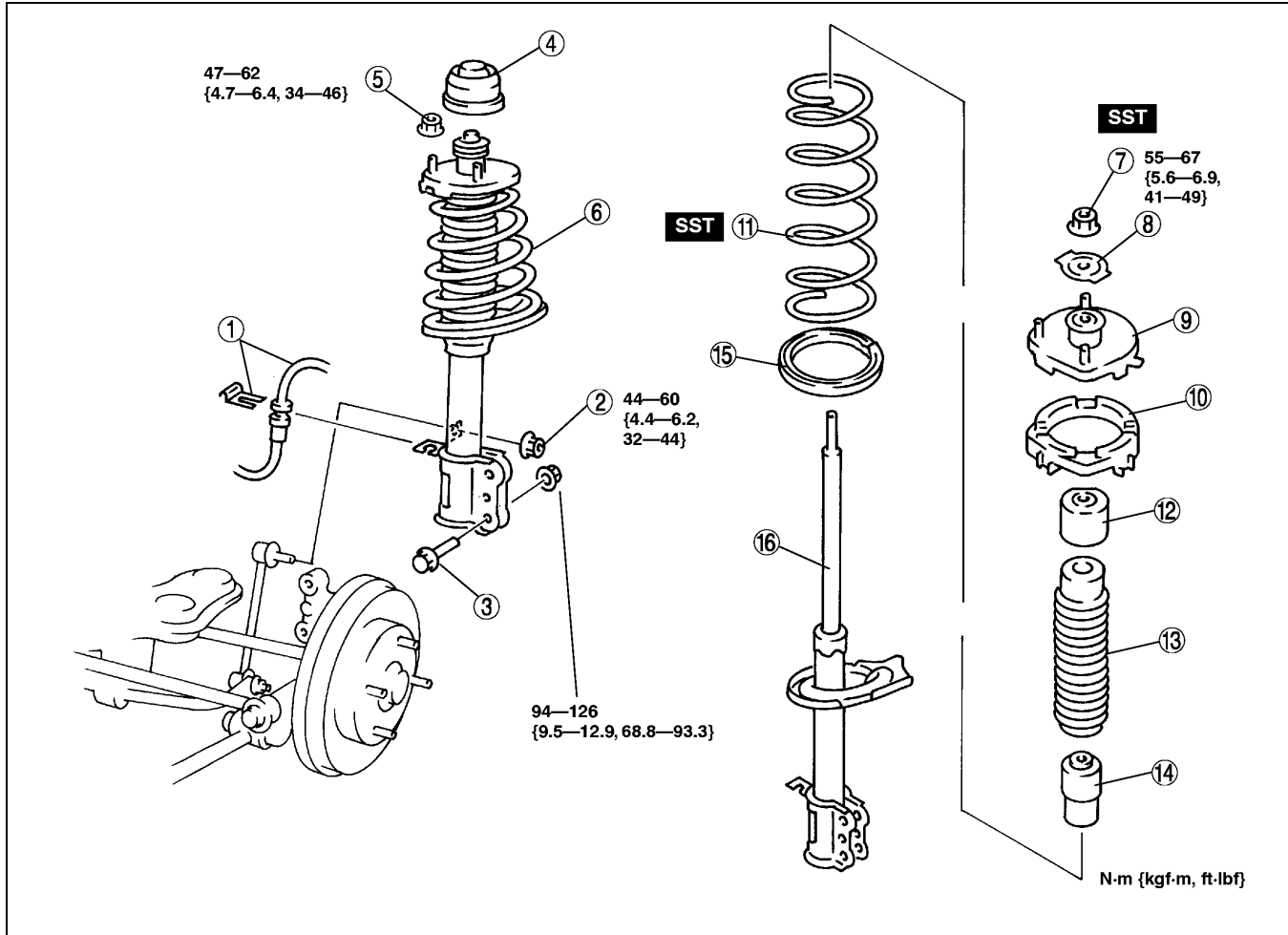
## REAR SHOCK ABSORBER AND SPRING REMOVAL/INSTALLATION

A3U021405910W01

### Caution

- Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and set it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.

- For the 4SD, remove the rear seat belt. (See 08-11-2 REAR SEAT BELT REMOVAL/INSTALLATION.) For the 5HB, remove the trunk side trim. (See 09-17-15 TRUNK SIDE TRIM REMOVAL/INSTALLATION)
- Remove in the order indicated in the table.
- Install in the reverse order of removal.



X3U214WA0

1	Clip and brake hose
2	Stabilizer control link nut
3	Shock absorber bolt
4	Cap
5	Nut
6	Rear shock absorber and spring
7	Piston rod nut (See 02-13-3 Piston Rod Nut Removal Note)
8	Washer

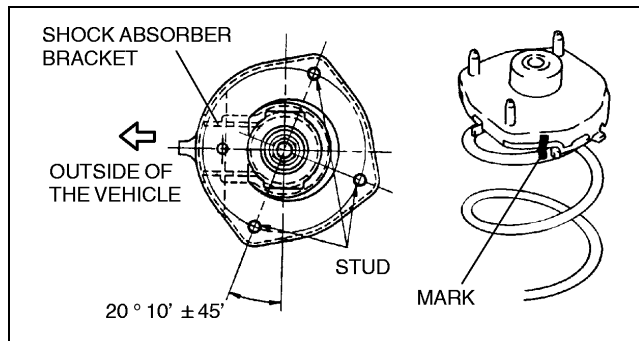
9	Mounting rubber
10	Upper spring seat
11	Coil spring (See 02-14-3 Coil Spring Installation Note)
12	Stopper seat
13	Dust cover
14	Bound stopper
15	Lower spring seat rubber
16	Rear shock absorber



## REAR SUSPENSION

### Coil Spring Installation Note

1. Temporarily install the coil spring, upper spring seat and mounting rubber on the shock absorber so that the lower end of the coil spring is seated on the step of the lower spring seat.
2. Mark the coil spring, upper spring seat and mounting rubber for proper installation as shown in the figure. (The following figure shows how to install the right side. Install the left side symmetrically.)
3. Align the marks of the coil spring and upper spring seat rubber. Protect the coil spring and upper seat spring using a piece of cloth, then set the **SSTs**.

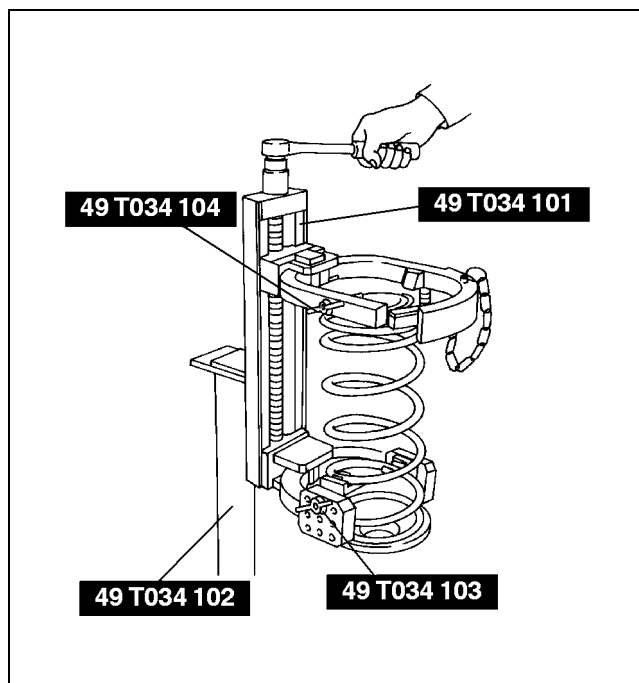


X3U214WA1

4. Compress the coil spring using the **SSTs**.
5. Install the lower spring seat rubber on the lower spring seat.
6. Install the shock absorber so that the lower end of the coil spring is seated on the step of the lower spring seat.
7. Align the marks of the mounting rubber and shock absorber.
8. Install the washer and piston rod nut, then remove the **SSTs**.

### Piston rod nut tightening torque

55—67 N·m {5.6—6.9 kgf·m, 41—49 ft·lbf}



A3U0214W001

### REAR SHOCK ABSORBER INSPECTION

1. Inspect the rear shock absorber using the same procedure as the front shock absorber. (See 02-13-4 FRONT SHOCK ABSORBER INSPECTION.)

A3U021428700W01

### REAR SHOCK ABSORBER DISPOSAL

1. Dispose of the rear shock absorber using the same procedure as the front shock absorber. (See 02-13-4 FRONT SHOCK ABSORBER DISPOSAL.)

A3U021428700W02

02-14

# REAR SUSPENSION

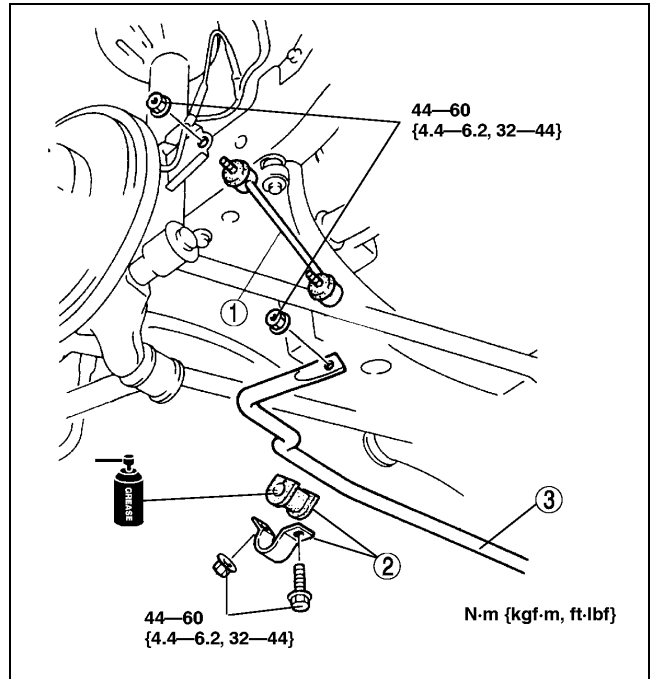
## REAR STABILIZER REMOVAL/INSTALLATION

A3U021428100W01

1. Remove in the order indicated in the table.

1	Stabilizer control link
2	Stabilizer bushing and bracket (See 02-14-4 Stabilizer Bushing and Bracket Installation Note)
3	Rear stabilizer

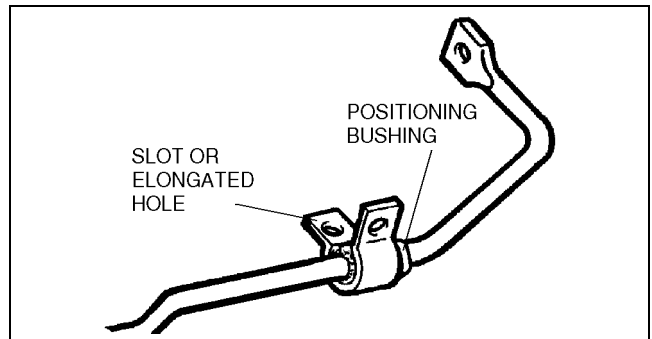
2. Install in the reverse order of removal.



X3U214WA3

### Stabilizer Bushing and Bracket Installation Note

1. Align the bushing with the positioning bushing on the stabilizer bar.
2. Temporarily install the stabilizer bracket so that the slot (or elongated hole) faces downward.
3. Tighten the stabilizer bracket nut, then bolt.



Z3U0214W101

### STABILIZER CONTROL LINK (REAR) INSPECTION

A3U021434150W01

1. Inspect the rear stabilizer control link in the same procedure as the front stabilizer control link inspection.  
(See 02-13-8 STABILIZER CONTROL LINK (FRONT) INSPECTION.)

# REAR SUSPENSION

## LATERAL LINK AND TRAILING LINK REMOVAL/INSTALLATION

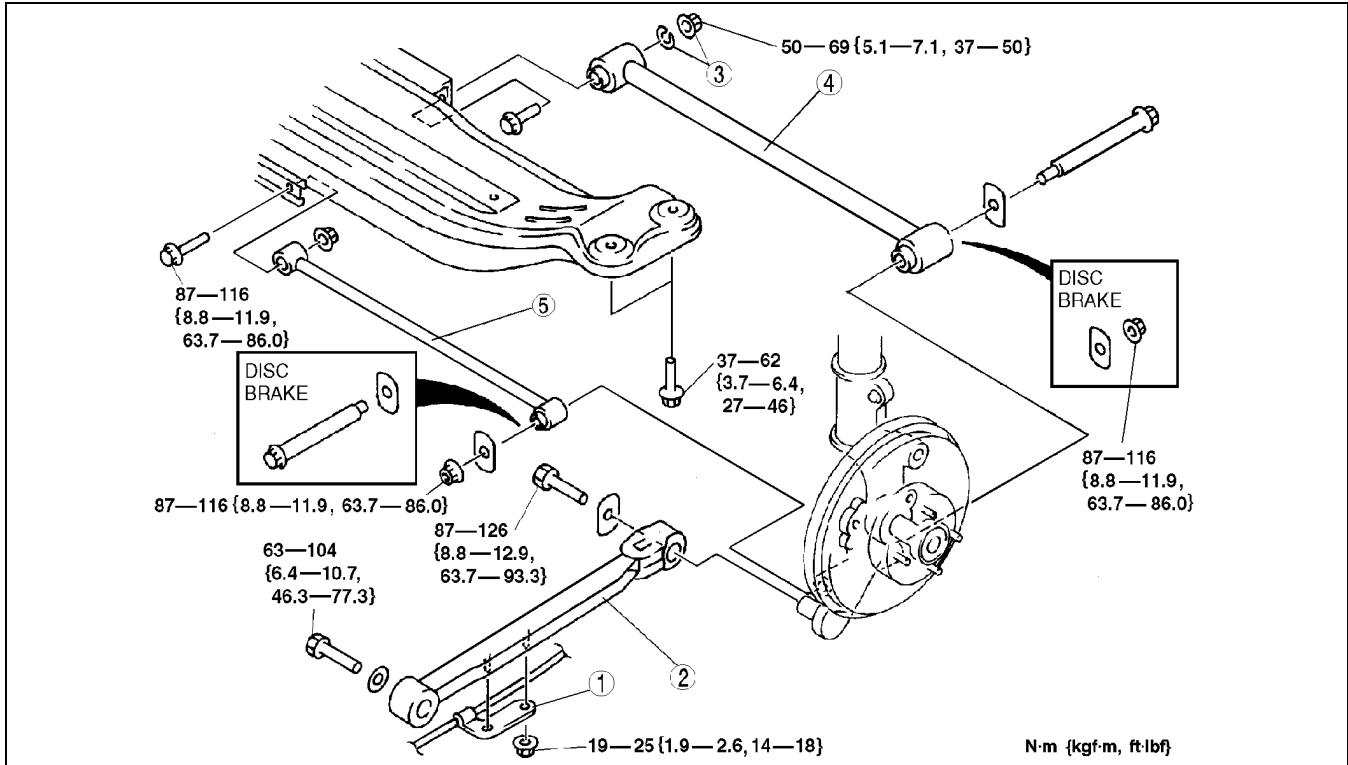
A3U021428600W01

### Caution

- Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.

- Remove in the order indicated in the table.
- Install in the reverse order of removal.
- Inspect the rear wheel alignment and adjust it as necessary.

02-14



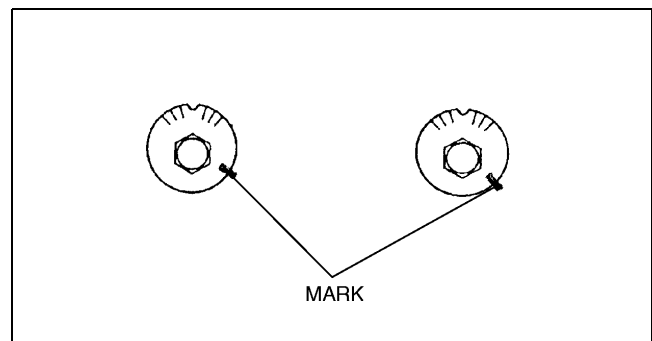
Z3U0214W006

1	Parking brake cable bracket
2	Trailing link
3	Nut, cam plate and adjusting cam bolt (See 02-14-5 Nut, Cam Plate and Adjusting Cam Bolt Removal Note) (See 02-14-6 Nut, Cam Plate, and Adjusting Cam Bolt Installation Note)

4	Rear lateral link
5	Front lateral link (See 02-14-6 Front Lateral Link Removal Note)

### Nut, Cam Plate and Adjusting Cam Bolt Removal Note

- Before loosening the nut, make a mark on the cam plate and the crossmember for reference during installation.

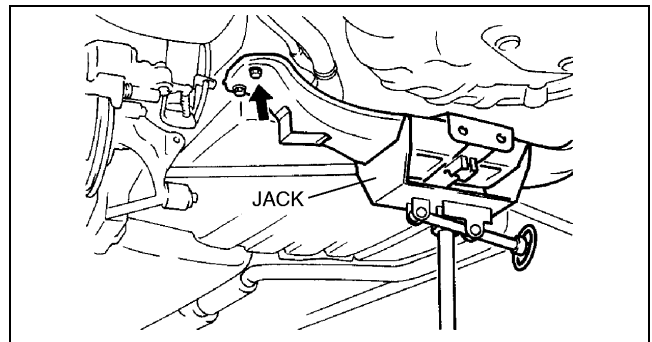


Y3U214WA1

## REAR SUSPENSION

### Front Lateral Link Removal Note

1. Support the rear crossmember using a jack, then remove the crossmember bolts.
2. Lower the crossmember to remove the lateral link bolt.



X3U214WA7

### Nut, Cam Plate, and Adjusting Cam Bolt Installation Note

1. Install the cam plate so that the notch faces the same direction as the adjusting cam bolt.
2. Align with the mark made before removing the adjusting cam bolt.
3. Tighten the nut.

### Tightening torque

50—69 N·m {5.1—7.1 kgf·m, 37—50 ft·lbf}

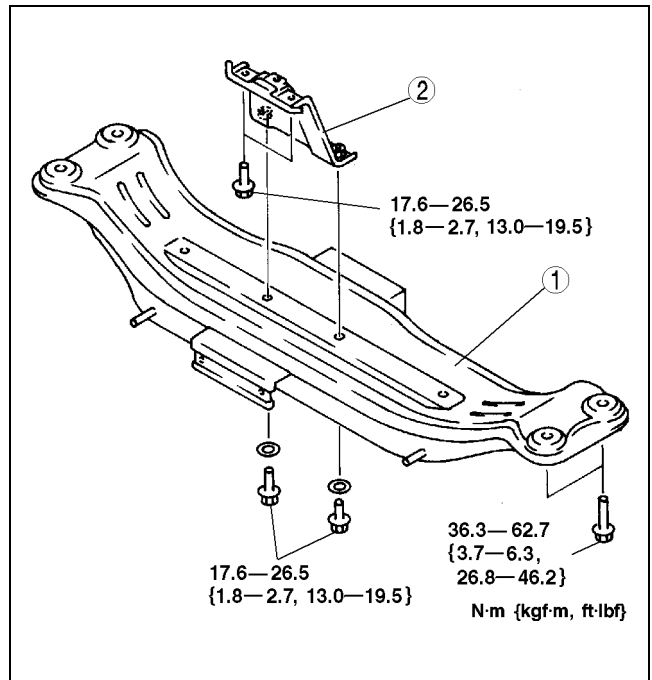
### REAR CROSSMEMBER REMOVAL/INSTALLATION

A3U021428400W01

1. Remove the rear stabilizer. (See 02-14-4 REAR STABILIZER REMOVAL/INSTALLATION.)
2. Remove the front and rear lateral links. (See 02-14-5 LATERAL LINK AND TRAILING LINK REMOVAL/INSTALLATION.)
3. Remove in the order indicated in the table.

1	Rear crossmember
2	Crossmember bracket

4. Install in the reverse order of removal.
5. Inspect the rear wheel alignment and adjust it as necessary.



Z3U0214W100

# 02-50 TECHNICAL DATA

## SUSPENSION TECHNICAL DATA . . . . 02-50-1

### SUSPENSION TECHNICAL DATA

A3U025001013W01

Item		Specification		
<b>WHEEL ALIGNMENT</b>				
Front wheel alignment (Unloaded)*1	Maximum steering angle	Inner	37°±3°	
		Outer	33°±3°	
	Total toe-in	(mm {in})	2±4 {0.08±0.16}	
		(degree)	0°12'±24'	
	Camber angle*2	-0°49'±1°		
	Caster angle*2	1°56'±1°		
Kingpin angle (Reference value)	12°36'			
Rear wheel alignment (Unloaded)*1	Total toe-in	(mm {in})	2±4 {0.08±0.16}	
		(degree)	0°12'±24'	
	Camber angle*2 (Reference value)	-0°31'±1°(14,15inch wheel), -0°34'±1°(16inch wheel)		
	Thrust angle (Reference value)	0°±48'		
<b>WHEELS AND TIRES</b>				
Standard tire wheel	Size	14×5 1/2JJ	15×6JJ	16×6JJ
	Offset (mm {in})	45 {1.77}		50 {1.97}
	Pitch circle diameter (mm {in})	100 {3.94}		114.3 {4.50}
	Material	Steel	Steel or aluminum alloy	Aluminum alloy
Standard tire	Size	P185/65R14 85S	P195/55R15 84V	P195/50R16 83V
	Air pressure (kPa {kgf/cm <sup>2</sup> , psi})	220 {2.2, 32}		
	Remaining tread (mm {in})	1.6 {0.063}		
Standard tire wheel and tire	Wheel and tire runout	Radial direction (mm {in})	1.5 {0.06 max.}	
		Lateral direction (mm {in})	Steel: 2.5 {0.10} max., Aluminum: 2.0 {0.08} max.	
	Wheel unbalance*3 (g {oz})	10 {0.35} max.	9 {0.32} max.	8 {0.30} max.
Temporary spare tire wheel	Size	14×4T		15×4T
	Offset (mm {in})	40 {1.58}		45 {1.77}
	Pitch circle diameter (mm {in})	100 {3.94}		114.3 {4.50}
	Material	Steel		
Temporary spare tire	Size	T125/70 D14		T115/70 D15
	Air pressure (kPa {kgf/cm <sup>2</sup> , psi})	420 {4.2, 60}		
Temporary spare tire wheel and tire	Wheel and tire runout	Radial direction (mm {in})	2.0 {0.08} max.	
		Lateral direction (mm {in})	2.5 {0.10} max.	
<b>FRONT SUSPENSION</b>				
Lower arm ball joint rotation torque (Pull scale reading) (N {kgf, lbf})		14—44 {1.4—4.5, 3—10}		
Stabilizer control link rotation torque (N·m {kgf·cm, in·lbf})		0.2—2.5 {1.4—26.0, 1.3—22.0}		
<b>REAR SUSPENSION</b>				
Stabilizer control link rotation torque (N·m {kgf·cm, in·lbf})		0.2—2.5 {1.4—26.0, 1.3—22.0}		

\*1 : Fuel tank is full. Engine coolant and engine oil are at specified levels. Spare tire, jack and tools are in designated positions. Adjust to the median when carrying out wheel alignment.

\*2 : Difference between left and right must not exceed 1°30'.

\*3 : 1 balance weight: max. 60 g {2.12 oz}. If the total weight exceeds 100 g {3.53 oz} on one side, rebalance after moving the tire around on the rim. Do not use more than 2 balance weights on the inner or outer side of the wheel.


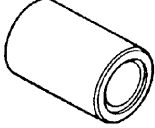
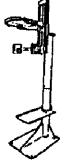
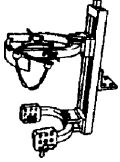

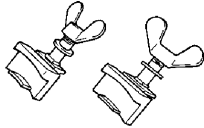
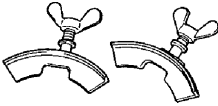
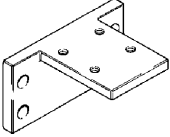
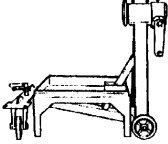
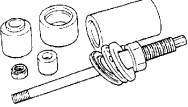
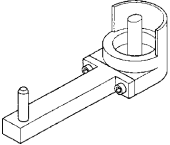

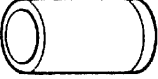
02-50

**02-60 SERVICE TOOLS**

SUSPENSION SST ..... 02-60-1

**SUSPENSION SST**

A3U026001013W01

<p>49 0180 510B</p> <p>Preload measuring attachment</p> 	<p>49 8038 785A</p> <p>Dust boot installer</p> 	<p>49 T034 1A0</p> <p>Coil spring compressor set</p> 
<p>49 T034 101</p> <p>Spring compressor (Part of 49 T034 1A0)</p> 	<p>49 T034 102</p> <p>Stand (Part of 49 T034 1A0)</p> 	<p>49 T034 103</p> <p>Hook (Part of 49 T034 1A0)</p> 
<p>49 T034 104</p> <p>Support (Part of 49 T034 1A0)</p> 	<p>49 T034 105</p> <p>Attachment</p> 	<p>49 0107 680A</p> <p>Engine stand</p> 
<p>49 B034 2A2</p> <p>Rubber bushing replacer set</p> 	<p>49 B034 211</p> <p>Rubber bushing installer</p> 	<p>49 B034 212</p> <p>Rubber bushing replacer</p> 
<p>49 G034 202</p> <p>Support block</p> 	<p>—</p>	<p>—</p>

**02-60**